

**PHOENIXENGINE.COM ®**  
**PHOENIX ENGINE REBUILDERS ®**

21632 N. 7<sup>th</sup> Ave, Suite 1  
 Phoenix AZ 85027  
 (602) 866-8044

ENGINE NUMBER: \_\_\_\_\_

DATE: \_\_\_\_\_

## **CONDITIONAL WARRANTY & ENGINE BREAK-IN INSTRUCTIONS**

### **ENGINE BREAK-IN INSTRUCTIONS (Continued from Page 1)**

5. This warranty is limited to faulty workmanship or defective parts furnished by us; it is NOT an unconditional guarantee against all hazards or failure beyond our control. Also understand that in areas of excessive heat such as Arizona, sometimes engines will seep a little during break-in. (Note: from GM, Ford, etc.)
6. In general, any unusual noises or leakages from the engine during the break-in period should be reported immediately. We would appreciate your calling as soon as possible. Without injury to the vehicle, the vehicle should be returned to home or shop for immediate attention. This means it may have to be towed at your expense. By following the general rules, the Warranty will remain in effect for the period as set forth by signing below.

### **CARRY IN, CARRY OUT, AND CRATE ENGINES ONLY:**

1. If you choose to install your custom-built, complete crate or turnkey engine: Change your oil at 500 miles, making sure Joe Gibbs Driven is used. Now you will need to change oil at 1,000 miles and no more than 1,500 miles. You MUST use a 10-40 weight oil for cool weather or 15-50 weight oil for hot weather, for proper break-in. NO 10-30 OR SYNTHETIC OILS ARE ALLOWED during the break-in and your warranty period. Proper oil changes must be done to keep this warranty valid. You must keep on file or mail to us: ODOMETER READINGS and LEGIBLE COPIES OF YOUR RECEIPTS; PROOF THAT THE OIL HAS BEEN CHANGED ON TIME WITH THE PROPER WEIGHT OIL. Odometer readings must include reading at time of engine install and reading at each oil change. NO EXCEPTIONS!! Use of graphite or synthetic oils will VOID this warranty. Lack of proof of legible photocopy of receipts at the proper intervals will VOID this warranty.
2. If you install your own engine and you have an engine problem that requires the engine to be removed: you, the customer, are responsible to pull the engine yourself or have it removed by other acting agents, shop or facilities at your cost. This includes long-blocks, heads, and all engine or bolt-on accessories. On a labor claim by a shop only, based on flat rate time, only 50% of shop average national rate will be allowed. Do not confuse this with retail labor. Maximum adjustment on labor will be made by Phoenix Engine. See labor claim limitations on Page 4 (yellow sheet).

PhoenixEngine.com hereby verifies delivery of this limited warranty & instruction sheet this day:

(date) \_\_\_\_\_

PhoenixEngine.com Representative:  
 (signature) \_\_\_\_\_

I, purchaser below signed, do hereby acknowledge receipt of limited warranty and instruction sheet on this date: \_\_\_\_\_

(Signatures)

Customer: \_\_\_\_\_

Mechanic: \_\_\_\_\_