

PHOENIXENGINE.COM ®
PHOENIX ENGINE REBUILDERS®

21632 N. 7th Ave, Suite 1
 Phoenix AZ 85027
 (602) 866-8044

ENGINE NUMBER: _____

DATE: _____

CONDITIONAL WARRANTY & ENGINE BREAK-IN INSTRUCTIONS

The following Conditional Warranty is based upon strict compliance with the proper operation and break-in of your new engine. Failure to follow the instructions as set forth below will void your warranty and cause unnecessary and unneeded damage to your new engine. Please read the warranty and instructions thoroughly on receipt of your new engine and sign where indicated below. The warranty covers defective workmanship and/or materials furnished by Phoenix Engine. This warranty is NOT an unconditional guaranty against all hazards or failure, such as accidents, floods, storms, etc. beyond our control.

CONDITIONAL WARRANTY CONTRACT

Phoenix Engine Extended Warranty Program is 12 months or 12,000 miles, whichever comes first. The warranty requires oil changes to be performed at 500 miles, and next oil change no more than 1,200-2,000 miles on these engines max. Warranty requires proof of oil changes at stated intervals to be submitted and kept on file for Phoenix Engine as outlined below.

ENGINE BREAK-IN INSTRUCTIONS

1. Your Warranty is conditional upon proper break-in of the engine. In order to assist in the proper maintenance and break-in of the engine, as your warranty states, the vehicle may be operated at minimal speed and under normal conditions. It is best not to exceed 65 M.P.H. During the first 500 miles. Excessive racing of the engine or additional stress during this time may result in damage to the bearings, rods, camshaft, and other major parts. Take off slowly and avoid passing other vehicles quickly. Drive carefully.
2. Engine must be warmed up for a minimum of THREE minutes each morning. Failure to do so will not let the engine break in properly. Please check for any oil or water leaks during the first 500 miles: as the engine seats itself in, so will the various gaskets and seals. Under NO circumstances should you operate the vehicle with the oil level less than full. You must keep your warranty packet and a copy of your Engine Number available. You must keep legible photocopies of oil, filter and zinc additives, receipts, and all documentation of odometer readings at each oil change on file with your records. NO EXCEPTIONS. It will void your warranty if there is no proof of receipts and odometer readings.
3. Do not operate the vehicle under any circumstances without an air filter. Excessive dusty conditions without the air filter will cause excessive damage during the run-in period of your engine. If you encounter any problems such as overheating or engine noise, then you should stop the engine immediately. Vehicle must be towed, not driven.
4. Any repairs or work performed by persons other than Phoenix Engine Rebuilders shall **VOID** the Warranty. We cannot warrant repairs or workmanship for other persons having engaged in activities which may be detrimental to the engine itself, noting that the engine is marked and sealed. Advance authorization must be given for any work to be performed on this engine.